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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/L1EfuFZZGFA2El2kX8PXzQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqW3sz8Jwr13YGvM521f0yoQ3elKo0MPkda3oyczsBGICh0jza90lnHijAJIJw9TtGomRM_yLXCHXfBqg-j4WOsXHwixqei2L9xMV6JvQzMN6t7Rf4hJc6gR9h4atWo8C71G0uW0np4ogtk1mOk7RnV5p2I2uHaaeKKHTCztV4uveuGr1_iWCf7xg13iLlelqramxmhW4zya1M2nWx2c2x2ID7WDcl9exQDqZFm2ibXVagedn5uDiuoewabrEKO3zUixLP12dTciXlbF8ZVXdM6Q~~)    [**» Full text HTML**](https://links.springernature.com/f/a/L1EfuFZZGFA2El2kX8PXzQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqW3sz8Jwr13YGvM521f0yoQ3elKo0MPkda3oyczsBGICh0jza90lnHijAJIJw9TtGomRM_yLXCHXfBqg-j4WOsXHwixqei2L9xMV6JvQzMN6t7Rf4hJc6gR9h4atWo8C71G0uW0np4ogtk1mOk7RnV5p2I2uHaaeKKHTCztV4uveuGr1_iWCf7xg13iLlelqramxmhW4zya1M2nWx2c2x2ID7WDcl9exQDqZFm2ibXVagedn5uDiuoewabrEKO3zUixLP12dTciXlbF8ZVXdM6Q~~) [**» Full text PDF**](https://links.springernature.com/f/a/XPNMxeSzWHeBd4clQZeFgw~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypahGA5Wpc82uJ2J_KdXF36D3l-7PPisgLKlrM_Xxz_OD35LAtLX58wjB_FdGxYhrn5eCmXNKaw5k4pMlb01AbVB1ye-hw5Nk8uYwrlGggWpB1yRto1yJYOLTynb-gytHwUxNVDm2uGUSH1wehO77b58kPVtCFfdPDyINhWg5XRGNhxObwQRR61MrakncsEeipo8kar0_tkGJ1rmvKFewhYo8NJ71q4OClmzlVgkLFfY_cJN7KtG8_Np_K6PAER5xFEg~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/5o2LGKlBrdhGbiB0nJKYKA~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoCjrfQiZZMDMMJx7i8591tOosuXVlMbEMN9guUEOtjDaXgkVZBl8hknuf09E4RJSfpiMGerzfZFWx36Lw2W_vXy8pJ10pjam2ViFxgmD8sd5R620J612-vpKYiDOD14hvvcYuVtyX1v_AptHSBWpsLfr_Upql_tkX-r5IkR1k7Ul8kK2I_TMXRuotJqCVKZNMRKemWy4upvsJ17UbCAlmQivGhoSiYsPC405xl4cvr27MIlcj8skvaRRNvKI78rwmg~~)    [**» Full text HTML**](https://links.springernature.com/f/a/5o2LGKlBrdhGbiB0nJKYKA~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoCjrfQiZZMDMMJx7i8591tOosuXVlMbEMN9guUEOtjDaXgkVZBl8hknuf09E4RJSfpiMGerzfZFWx36Lw2W_vXy8pJ10pjam2ViFxgmD8sd5R620J612-vpKYiDOD14hvvcYuVtyX1v_AptHSBWpsLfr_Upql_tkX-r5IkR1k7Ul8kK2I_TMXRuotJqCVKZNMRKemWy4upvsJ17UbCAlmQivGhoSiYsPC405xl4cvr27MIlcj8skvaRRNvKI78rwmg~~) [**» Full text PDF**](https://links.springernature.com/f/a/yWXk_vV622Y5hA1YpwbMmQ~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypankZPOvLuGSxr2sxDvOvJYMrnA8na3sIUS7eVKR_qfm99DhY4rc1Snwp4LcAV8sc4JquCHswxLvdWpLRuMwFj-DoMgNqpOkMDwYSgAIkBcHn1UB7JTOg8vxqVSueO8Qkk9KidDxMH9cD93aSlNTruMZ5NcBfJHcpdzBG7lT_yI93-R7iFBqsguv6qJDMAaYhxMaRT4_iKwzN2xA09LtcYTr2X4ExcTZEH7xTMDumXSX_fMEuyPh00Rqe0ZZsx1q2vQ~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/cKOTOhvh3d83OSYEadk5HQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoJdpRmSUaExzhFMKjxyv9mM1F1lR-7PA-OFbDoFd4qGTLLgLqgk_65A2dx3uMSbf0Nb24XLMEbycYTEFuA7xgx9Z_FaF1TvBzce2LTCGrSFKJEmC9qhiRaut1W2d357sT13lXtfi61xQ-FR7kUDgi33f8bB85Wnc2J_MKpTGq40MO_ynD-G02Now-5odx51S4G72pHnfFwNYKxCR9vxMU-2wMyq7bnV1mTC-8uoEZXdbR2UfLAknwz5dLxUThbH_Kg~~)    [**» Full text HTML**](https://links.springernature.com/f/a/cKOTOhvh3d83OSYEadk5HQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoJdpRmSUaExzhFMKjxyv9mM1F1lR-7PA-OFbDoFd4qGTLLgLqgk_65A2dx3uMSbf0Nb24XLMEbycYTEFuA7xgx9Z_FaF1TvBzce2LTCGrSFKJEmC9qhiRaut1W2d357sT13lXtfi61xQ-FR7kUDgi33f8bB85Wnc2J_MKpTGq40MO_ynD-G02Now-5odx51S4G72pHnfFwNYKxCR9vxMU-2wMyq7bnV1mTC-8uoEZXdbR2UfLAknwz5dLxUThbH_Kg~~) [**» Full text PDF**](https://links.springernature.com/f/a/kQx1v3BBp2Y9tkcnN6meTA~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbyparFmRWTKdoIgctm7LOqCMcLUOxcQzhxPzkI9dQAoaphWF3JBP87l1JN_rvLygyXIAiHYC48fI_fHQrwuxbLOgkXqfz_4Vm4uArVJfvLaS-iyNEhZU9tZjCALUmJndJFEpgjk9bLsq3dodVnMDAdEC7zDsQ7TVOj6v5Izxqkmnx9mAsO5c8_rcRBch_xLS9sCTnPPFrLjoye83oRG1BAsyL610aIpUxofVbu9TZ3JGAzewHTt7Su3pBdNppQiauEbGA~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/PfSFZJ4bI-Dh2K04Wxs5OQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoOg3LTxfCudKWXTCNeuX53KJWdMlRcfYDzDGR0EcGMJrmN_ZgQPWnsZz_cDd0ezMht2kU8SMJ1tJXb6wx3CY0XQRhdTDUVeGv4t229zb-u6wVIMlIfeR9W6800MQxjMYGcp8LrL0P7WWrtfVxN7Msl0XH6BsjebxaYZL4OJSi3n9IX3Vn8NbmSeCQMfkGai3Mfo1-WEJ0yfwXU_foFNH4rd9FG-e8ITfV-P3kFnfsrR7FDg8lrz2GHDQAw5So7lr4Q~~)    [**» Full text HTML**](https://links.springernature.com/f/a/PfSFZJ4bI-Dh2K04Wxs5OQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoOg3LTxfCudKWXTCNeuX53KJWdMlRcfYDzDGR0EcGMJrmN_ZgQPWnsZz_cDd0ezMht2kU8SMJ1tJXb6wx3CY0XQRhdTDUVeGv4t229zb-u6wVIMlIfeR9W6800MQxjMYGcp8LrL0P7WWrtfVxN7Msl0XH6BsjebxaYZL4OJSi3n9IX3Vn8NbmSeCQMfkGai3Mfo1-WEJ0yfwXU_foFNH4rd9FG-e8ITfV-P3kFnfsrR7FDg8lrz2GHDQAw5So7lr4Q~~) [**» Full text PDF**](https://links.springernature.com/f/a/1qjYfTxkXQQCzSGQ35q80w~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypauJNIeW2uq4qV0rs7qu1kSz6ZmOHnxzf0SfkL5Jg9dSsP14sJd8IBbyrzni9xMVTZCwiRAvwvgTqObu7LEdDwzFWcoHx5d4zfEHHKvlcWer0RGJk3gw9l54Y19-6wQG00ZTi_kfpUcH68rMwWYjaBXUp5smmnqVGCcK-D2wYWMauVpuqEHh5IHGGAtw7vATD3jZT8nY4W4Yh9O9V6qRXllu3zd_yyF5D__pTS25fR62ES8ngp1R9bCMT1I9NGNM2qw~~) | | | | |
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| |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | | |  |  |  |  |  | | --- | --- | --- | --- | --- | | |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  | | --- | | [Effect of heat control on mechanical properties and residual stresses at the transition zone of component and substrate in hybrid DED-arc manufacturing](https://links.springernature.com/f/a/3xSNbLtCQNTRbc_jepudRw~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoHAZUgUusnr7x5Hmmu0R0K7WxBM8q4HXtUsjw9eu7Udg9fV_c93wQy8uc66xfKNQZq4iCOE5qtSP24RwAXeX0ha-xgaDncAo8On45qnojDQ-kihb3yERI8lqTVonhbacEJ1a6zwlrUXoh9xi1NV_qSRnV_NG3YpfdlknDbfrIBDY12q1Hp9sXIqFwZV-pdawXtbNfdLKbHAZjYrSFAXg30AM5sTcZJoAmVKP_t_X3UVTeCe9Sc3vYG1wDMSCV_t0ug~~) | | R. Scharf-Wildenhain, L. Engelking, A. Haelsig, D. Schroepfer, T. Kannengiesser, J. Hensel | | | | | |
| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/3xSNbLtCQNTRbc_jepudRw~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoHAZUgUusnr7x5Hmmu0R0K7WxBM8q4HXtUsjw9eu7Udg9fV_c93wQy8uc66xfKNQZq4iCOE5qtSP24RwAXeX0ha-xgaDncAo8On45qnojDQ-kihb3yERI8lqTVonhbacEJ1a6zwlrUXoh9xi1NV_qSRnV_NG3YpfdlknDbfrIBDY12q1Hp9sXIqFwZV-pdawXtbNfdLKbHAZjYrSFAXg30AM5sTcZJoAmVKP_t_X3UVTeCe9Sc3vYG1wDMSCV_t0ug~~)    [**» Full text HTML**](https://links.springernature.com/f/a/3xSNbLtCQNTRbc_jepudRw~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoHAZUgUusnr7x5Hmmu0R0K7WxBM8q4HXtUsjw9eu7Udg9fV_c93wQy8uc66xfKNQZq4iCOE5qtSP24RwAXeX0ha-xgaDncAo8On45qnojDQ-kihb3yERI8lqTVonhbacEJ1a6zwlrUXoh9xi1NV_qSRnV_NG3YpfdlknDbfrIBDY12q1Hp9sXIqFwZV-pdawXtbNfdLKbHAZjYrSFAXg30AM5sTcZJoAmVKP_t_X3UVTeCe9Sc3vYG1wDMSCV_t0ug~~) [**» Full text PDF**](https://links.springernature.com/f/a/qGc7hNchhngIaPNU4T5fhw~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypagLOZuhdChp8-rnc-DzN2KMSJE4N-XTqunNa1jzi0fK3nADTCrQkNGK9wlBru4aXJtZFSUhHVZ2d1ozgzXnCUPBcrfP2FaOq8z_VY1V6qAYlQAgzNO6VD7kVZFbjGEDfoHjZU8GDJcj8bNoJzRzX80wLBS4HugWT4uqtNEtHki9gO80AjNeIM4SfyhdVpLun3jMO9ShoViDc22ZYNZUA2yOtQwDfpxuN4KKJusx3B71b_S06tN_BUFhH4o0UcU4yWA~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/WAjcIzOFNvEYcycDTWabbQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoDY_GsPJkrxPmhS-pjeTTmrWnvJzK322bJmw-wgOx6ESyyvZ1Wuavj4sYHNn0BsOk1vlSZRGEn0Au6VnEXN81YeqcEPPgq7VJfkSh2oQrbACr7TXAVddvcWeGh-zV68vuBoyQyHwYbJBzXJp3jkK0Pcrb65T_4BGJyNGifLLOx8pyTz5jXxNDOBoAQVoMQ7s091Li1yZjSw7d_jqWrW6usq4TfKNjMfrZwx8qgP5N0woZ5bBqk9iXcpzdEeuFV4Ozg~~)    [**» Full text HTML**](https://links.springernature.com/f/a/WAjcIzOFNvEYcycDTWabbQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoDY_GsPJkrxPmhS-pjeTTmrWnvJzK322bJmw-wgOx6ESyyvZ1Wuavj4sYHNn0BsOk1vlSZRGEn0Au6VnEXN81YeqcEPPgq7VJfkSh2oQrbACr7TXAVddvcWeGh-zV68vuBoyQyHwYbJBzXJp3jkK0Pcrb65T_4BGJyNGifLLOx8pyTz5jXxNDOBoAQVoMQ7s091Li1yZjSw7d_jqWrW6usq4TfKNjMfrZwx8qgP5N0woZ5bBqk9iXcpzdEeuFV4Ozg~~) [**» Full text PDF**](https://links.springernature.com/f/a/qbe1uIvp6C0yd6b8KR0NKQ~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypaqQQcsBFj0wUJJAC9mFaWwrpRfq_cKsKzSbmMA3Zj_i8j26J8y7_kOvX5rpWD5FGg0GlPZjtiIljg05kY_6SToEd4idFQUa-JUe4-CHduDs4qNh2wZXPz5NDzpj2CCiy2-UxhaK0F35rMzkCJ_YWMTwkC6LSNo83G3OrF3YOTuuQnVgkDBACwO8q1Y-KXKrISF2RRYGjO7mUe4ioF1CyBX5hULf49QE9QfH1HbdD_yGP2KP8ThFqhglPh63W84alkg~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/0dRoc8x0e1LbpYnVmMNeWw~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xq49acYELGeq6M1SuNhwryMTE6VtMRboO4v9_2_ZTnmyi0ofye5bMxNg1QMcZ4zeqE-gNJ-pa1o4LErxDw3wGvHHTuOmellpvNNOB1Ad-KOsfX3Te26gfGNHX7BzOSk-f3IkN01xlWJGEd7YoYCtACPf_4-3t9c2PqUfvP0Ezw0F38ZcMxX8b39fR3GfC0yV7V1-_UONpnRMImLI1QEf1gfvc79mRew2twZ5B_pOue2RFqujHPAbIAMITfu9V2i6WrFIN50v2wX9VYtvp4nE2-fQ~~)    [**» Full text HTML**](https://links.springernature.com/f/a/0dRoc8x0e1LbpYnVmMNeWw~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xq49acYELGeq6M1SuNhwryMTE6VtMRboO4v9_2_ZTnmyi0ofye5bMxNg1QMcZ4zeqE-gNJ-pa1o4LErxDw3wGvHHTuOmellpvNNOB1Ad-KOsfX3Te26gfGNHX7BzOSk-f3IkN01xlWJGEd7YoYCtACPf_4-3t9c2PqUfvP0Ezw0F38ZcMxX8b39fR3GfC0yV7V1-_UONpnRMImLI1QEf1gfvc79mRew2twZ5B_pOue2RFqujHPAbIAMITfu9V2i6WrFIN50v2wX9VYtvp4nE2-fQ~~) [**» Full text PDF**](https://links.springernature.com/f/a/eGSUPEk23UBgXxZPvJFcQA~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypauICjIiFT3QGGcDQnt3j8o0pnwVONcAE_J58BmGZxw-6YHDTrNSZwDKkVrVL9x2yWJaW82Ak74pMI0nby72vTpmnugk2mHsMwBkOuy8_aQe4yjHPGHcsUDS8mIoepVnUolVIzJ8waJirabYdGFTtbJ0aeA8FhPzxt1B71dg3tMh_hs5yxejFIwCX9C67D-oMz2cN9SnYlT04ObK2tRTtd__wT5RSYLjviUKxrGP76E1xLjZMtkp8emzoOHrH4E4b4w~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/4wdUyWtE3f3MDO8HeX_-RQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xq49acYELGeq6M1SuNhwryMTHgUkJkEdUw0O2TH2mI8Lutwj00rSDdlL2DZfY4HYs6_e5Y6Fdre1lg5aI64XzAgNHbZFTVAX_vjT8zN9pKD34_rVRg5CqA_0BIry_eKuL3Zvpg3KSXEZaBAMKAAvFBE_bHECh3v0m-wA7buP1ioQdrSxYle2k1J5Z-d5wvgXv4aYhvNjlYj5AW7E_9CGa9lkqi6TXU9rJZ9jsvW3vhCxzD-GXISWqnPohpoDYPvyEQTt_eXO11qumOoFXRSgcv3A~~)    [**» Full text HTML**](https://links.springernature.com/f/a/4wdUyWtE3f3MDO8HeX_-RQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xq49acYELGeq6M1SuNhwryMTHgUkJkEdUw0O2TH2mI8Lutwj00rSDdlL2DZfY4HYs6_e5Y6Fdre1lg5aI64XzAgNHbZFTVAX_vjT8zN9pKD34_rVRg5CqA_0BIry_eKuL3Zvpg3KSXEZaBAMKAAvFBE_bHECh3v0m-wA7buP1ioQdrSxYle2k1J5Z-d5wvgXv4aYhvNjlYj5AW7E_9CGa9lkqi6TXU9rJZ9jsvW3vhCxzD-GXISWqnPohpoDYPvyEQTt_eXO11qumOoFXRSgcv3A~~) [**» Full text PDF**](https://links.springernature.com/f/a/DmU65yosn6ZlXerph4o8ZQ~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypapvGyZNyVrcLcILJf-UsNcChTmMfsZ90-C5UKvCEgSNBkzFjlqTjUokHwBxa6-Wl6uBY1hmEe0hHsNH1R6I_STCaziDzUkws_O5xxUaawACxRqPNp0UDIJh3d0AdYJ_5mlB8iUryt6UJgB0LHb9DHvyQ1j2AhAAnCR7c_sksxBebixodzRFHMCCF4NgmTVmdSalMpbve-iKQFqqwHClESUsMTV8Cst2_ETKBT7hgfSRjv5EXIGkKXHrLgdbIyj60bA~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/Q3GNlbz3-YNrIVLTrmFxnQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xq49acYELGeq6M1SuNhwryMZxJb8ddHh69k6Srt2CEM_xuDClPVJRtxxK1Ka0U4o2EnASAkOjcRsLSJGk5hfZXkKGMvMHrcCahwVpG0h52UvrIiZtsJQo8FKMpcpbfu5lSsYVZBYee0iHR_sVMkJNhXCd4QHF50F_HdxCf47MA_W7lNadDTsGPcSgcsWXsaaNnLkLFpH3RDl2pvxGIZ1haHTykBwM4kbgsDJzmJfrePkhlPlPSj06SYSU-Sq_DqDNdcaNQNmiUAoTRZ5_7TEu9mA~~)    [**» Full text HTML**](https://links.springernature.com/f/a/Q3GNlbz3-YNrIVLTrmFxnQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xq49acYELGeq6M1SuNhwryMZxJb8ddHh69k6Srt2CEM_xuDClPVJRtxxK1Ka0U4o2EnASAkOjcRsLSJGk5hfZXkKGMvMHrcCahwVpG0h52UvrIiZtsJQo8FKMpcpbfu5lSsYVZBYee0iHR_sVMkJNhXCd4QHF50F_HdxCf47MA_W7lNadDTsGPcSgcsWXsaaNnLkLFpH3RDl2pvxGIZ1haHTykBwM4kbgsDJzmJfrePkhlPlPSj06SYSU-Sq_DqDNdcaNQNmiUAoTRZ5_7TEu9mA~~) [**» Full text PDF**](https://links.springernature.com/f/a/A4UHasRBo_6aWL5xT_sEdg~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypakRcPaGYy9ltdFyMsCtxiEQNNiSNwM3eNY64KDhMzZYrOEyU9_U0g7nISqDIpQLOA_3ll9JZXlrl5LovrDJsy1onOzBLYrzqny_4MQlieOMuhoI70fQ6XuzKXRrdGnwDp4AhyjNwyAkBi7HuIPjswG7Rre0hSTVsGhnBPSqgnqe5e0YIRnSQEw8LIum7FmRnpE0FF92f9wDkcpbolFZtGMiwNG_NJKQcdEYFuJkF07P2EbxSuCBl2WxIT5Wv5sKEpQ~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/-k4iakIGGkZh48ASNVBfdQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xq49acYELGeq6M1SuNhwryMYqLnHKxSfVm6-fC_1T5QaHryTqnifcob-3Her_wkhHl4ADH94Ue8TVtXQmemBAPsJ4GtYcIEhFtqDL4lmmniOqfW5l7mXxN2F19UZtdi2AYnClR2_lyVAS_Tebzd6PN9Jy2vCx2NqCSJlg-5LhdmUxX7L_n3Kr-ZRtedh7AxpFpwluKpMahbjhjfqhEg9tJ2_iZd9zae-IoV4ByvJWfPxb9PhDzGRx4Ty2u5WZJAEFFqftOgMcgsOmcyVnUnf9D_Q~~)    [**» Full text HTML**](https://links.springernature.com/f/a/-k4iakIGGkZh48ASNVBfdQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xq49acYELGeq6M1SuNhwryMYqLnHKxSfVm6-fC_1T5QaHryTqnifcob-3Her_wkhHl4ADH94Ue8TVtXQmemBAPsJ4GtYcIEhFtqDL4lmmniOqfW5l7mXxN2F19UZtdi2AYnClR2_lyVAS_Tebzd6PN9Jy2vCx2NqCSJlg-5LhdmUxX7L_n3Kr-ZRtedh7AxpFpwluKpMahbjhjfqhEg9tJ2_iZd9zae-IoV4ByvJWfPxb9PhDzGRx4Ty2u5WZJAEFFqftOgMcgsOmcyVnUnf9D_Q~~) [**» Full text PDF**](https://links.springernature.com/f/a/Zt68z8jQJmgap6ZDPJaEbQ~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypas36CpPk4RvTwMpoCNPycaKEEL2O5si0x8TMa3Xl1_tYKOLxEDlft82DShdGF2mjxH9aRUuW6RJkJXgt6Qn_nb69VuAhEc0ab42RMFTDP6jBv8QZ2bwbft8kuiZ3NmThtPREkuw0kjVzgd5lV6ZGF18jEPQBooI7XzRpTpgAPI6UPjy69yJBmX-xeCKVFjiV_E7gPbTaJJGjRcNBghMU25pqb1VHvzxV4vvULLNgrG4Jr_KQdkBLVgPH4mPnJWjxwg~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/4D5Py4JjjwDfYk9Ldtw9lQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xq49acYELGeq6M1SuNhwryMbzcN8z9KFqEowUkZ4FWcQ2dE_Vu7OjkiZS-z8WB5tN698maWB8uB2A5K9VnQ19KAn3k06n7L8nwSZdI8--BIDS4GGnsI8MYtDVOwH8L0FDhQYN4Jh6-79PjZ7FnAtVX7Fruu03IoCcP_q7z0eHBJdFjjm8WX2Z2Ni91Qp6MtsLyD6H1AeQzmBkER5706_RWIUAoRF3162sPd4AhXzYr6bF6Imn_gGH_v6nMvBl33Cf85u5ll-eu3xV0Zw7TkiKeJQ~~)    [**» Full text HTML**](https://links.springernature.com/f/a/4D5Py4JjjwDfYk9Ldtw9lQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xq49acYELGeq6M1SuNhwryMbzcN8z9KFqEowUkZ4FWcQ2dE_Vu7OjkiZS-z8WB5tN698maWB8uB2A5K9VnQ19KAn3k06n7L8nwSZdI8--BIDS4GGnsI8MYtDVOwH8L0FDhQYN4Jh6-79PjZ7FnAtVX7Fruu03IoCcP_q7z0eHBJdFjjm8WX2Z2Ni91Qp6MtsLyD6H1AeQzmBkER5706_RWIUAoRF3162sPd4AhXzYr6bF6Imn_gGH_v6nMvBl33Cf85u5ll-eu3xV0Zw7TkiKeJQ~~) [**» Full text PDF**](https://links.springernature.com/f/a/sBj0jEk3lHnGLNmT8tJymg~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypajG3Xtx_kHgJhKjHBSIf58CG6E_PG-cxxEMr8WauLRtGSnB167zwjGpda2NUxLdQhcR3bl8QBntNr4f0OmpnoBQR6q3Jtzl4qzz_dUbo_fi_NcooZE9pBlUQVvgPhwq9YrHRizWJCXwA9BWEZs0OlXjIsMPgwAN_l6RfpZW3pG7b5Q7Ao7O22Pe-xqERaSjqLTqIBlGzVsz76Kg7XVaeIthqmm_uo-KwCwG4s3bbu6AG4qfm-AMzBFKfNff-0VgEaQ~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/e2vzhuXSZVSyAg_hSPXABw~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqW3sz8Jwr13YGvM521f0yoWJVwj5CzYUX_pzOVq38rtaNZyVsMvVxh-tOK7jOu9QFAiLCjFGrH5dSZUpfA34WHt07Bo4IF3D4X6sM3Aev5kzTdow6pcrby6--5r4ql_OatIdktzpN7bKl4ZFQHlwymYsL91EfuFroJm6xkPsP-RiY4n674g51JId53LXMNAdflt2v6ecna_f0ihmNaiMbjHnyftWSVZBDpOdNuDyZHHfeCRxmZxzeWF7pGeox2ja6yIbiyIXN2a7nX_9OY9_drw~~)    [**» Full text HTML**](https://links.springernature.com/f/a/e2vzhuXSZVSyAg_hSPXABw~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqW3sz8Jwr13YGvM521f0yoWJVwj5CzYUX_pzOVq38rtaNZyVsMvVxh-tOK7jOu9QFAiLCjFGrH5dSZUpfA34WHt07Bo4IF3D4X6sM3Aev5kzTdow6pcrby6--5r4ql_OatIdktzpN7bKl4ZFQHlwymYsL91EfuFroJm6xkPsP-RiY4n674g51JId53LXMNAdflt2v6ecna_f0ihmNaiMbjHnyftWSVZBDpOdNuDyZHHfeCRxmZxzeWF7pGeox2ja6yIbiyIXN2a7nX_9OY9_drw~~) [**» Full text PDF**](https://links.springernature.com/f/a/LYxODVU4r7XUr1pGpBerNg~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypapt0xa6qJJAEReuCV_kovlZN110a_wUR-ypW7TA2BsmvLJlD1d6MjOTSjf1oO61qyhsmFajZiccsSfdZC9WC1dY1TE34949EiBBA-7qiQhCwNSqOlok96Nxqk0ksoVCNpvI8p-BEFo9IIWzgouQEqN-0Bk3zmTUjjFFv4faNXqxOL0UvkbYFAd0h7zvP9ge9c3oFBlNiVErnLthpUmF4sIy_6nHgrwUKK1NW8n1hv7qUWfSEeAgD3ERVSgEZuqFUDA~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/XhKlBohtzRatjCWvp1Y_rA~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqW3sz8Jwr13YGvM521f0yoRBf4p2aN1yI_4hfia1t125X08U0Eux7_EHwPTiBsVRqdSXrb4zizQ1gMASD2n43B7HKaQNoKAXi2FcYKxrfJIgdPkO-9G2-m6dyVPSt0hKENv0HTcLe0l0f-r_czGdxdKXEqUi6vuYdUL1cqfKClPyqeFFNh0aT47IafqfCoiBO83-fbhulfeP5muOD8p_zUJiGSxaWix4Tp9JyMuq9-Fjq-E4a3s92sozdQU_YouGq2fA0zHz9CrChC2W84mBWcA~~)    [**» Full text HTML**](https://links.springernature.com/f/a/XhKlBohtzRatjCWvp1Y_rA~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqW3sz8Jwr13YGvM521f0yoRBf4p2aN1yI_4hfia1t125X08U0Eux7_EHwPTiBsVRqdSXrb4zizQ1gMASD2n43B7HKaQNoKAXi2FcYKxrfJIgdPkO-9G2-m6dyVPSt0hKENv0HTcLe0l0f-r_czGdxdKXEqUi6vuYdUL1cqfKClPyqeFFNh0aT47IafqfCoiBO83-fbhulfeP5muOD8p_zUJiGSxaWix4Tp9JyMuq9-Fjq-E4a3s92sozdQU_YouGq2fA0zHz9CrChC2W84mBWcA~~) [**» Full text PDF**](https://links.springernature.com/f/a/BVEhoOoRPJ6SlGKuuSC0uQ~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypam9Ds9URUJ3MF4NZPIkhPH_ripodqTAkBprUhA3Z-jZmKUdIvcgwXIg09AQa5XP_4o8hxF9NPAgk7WOfNf7X-EhiAx3Y3DF3C_-PeM8XNLXGkg0C0uNZIgrGWi17_aqKTSoEgjcao1QiIiF3NI0Gj4QpX-_xWOYvvNB5nORxhhp6fEzqSqSP6QbPKUJpOgG1cCbcax6wPwCsVW3MMg6EiBC37fQmu5cw6ISYfGUxaTdWy-1zrDK4N3CXDiatPtPT-w~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/ZhYQQZSAP0y4dJlLMENeyg~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqW3sz8Jwr13YGvM521f0yoVC7w59fwXIi6daOU-TFnTINUxX4q6cprFHY8Wzhwdug3PurIIEF54ytc8wCsU0H-BBFaMjjAKhE4Evb6xIxO1X7xllfFWhNnq_iWmbFBTFlH-yvKfTK5BAfDPRXHjOK3JNXgLHCfm4k4kfaavOk6zV5QUbmLtAzrj2AyFN24vzjrDWUN7gDYgKAKHzPt9df5DZzVmqfI2tIPky8X9jWjcU3S3VKjInAUkfQFsT2f3mvJiln1kPr66iD9Bq4b2bo2g~~)    [**» Full text HTML**](https://links.springernature.com/f/a/ZhYQQZSAP0y4dJlLMENeyg~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqW3sz8Jwr13YGvM521f0yoVC7w59fwXIi6daOU-TFnTINUxX4q6cprFHY8Wzhwdug3PurIIEF54ytc8wCsU0H-BBFaMjjAKhE4Evb6xIxO1X7xllfFWhNnq_iWmbFBTFlH-yvKfTK5BAfDPRXHjOK3JNXgLHCfm4k4kfaavOk6zV5QUbmLtAzrj2AyFN24vzjrDWUN7gDYgKAKHzPt9df5DZzVmqfI2tIPky8X9jWjcU3S3VKjInAUkfQFsT2f3mvJiln1kPr66iD9Bq4b2bo2g~~) [**» Full text PDF**](https://links.springernature.com/f/a/LMopMgUN2yYjUpzZMNZumg~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbyparUHCn9jy6fYnCw7Z1-I_G62bo6rKRyIkezrLd0hxQ2Iiy5zMdmQwImMWIJAF4wj-dVzPmpRrPSsoz3KIYiQAK-IpUQDciAh0bu1l2TQqqe659739cfJ11XyOnlbn7P-mTQwuLWSNZbwre0C9zOEiZR-wUjN64zhk8xAOrX4PJHghsb0rrLE0g77UXgrsx_Np9GK_aorpM9dudGOfH1hP7M1d3-fThXaFUXYfmvVzYJPcefpz-whpZxBSRd_dhqOiQ~~) | | | | |
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| |  |  |  |  | | --- | --- | --- | --- | | |  |  |  | | --- | --- | --- | | |  |  | | --- | --- | | |  | | --- | | [**» Abstract**](https://links.springernature.com/f/a/mk2LRygfSfPqhcJNbkCLtQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoGf8WMPEFc5RPFdqRpydu9Ykrj7_3vY0jSu8SZobDQ6xamxXqvlOapNTso4y_EB4hxQgYrjzarTqK8lXR7Ws9UM5v_cDpe5M7igQutzUSHwbtPQ4mZ8Ksa2BQRkwPeINqnKrp3yAQV7PFV36V4R5bUmTXWUusVPtUaCIf7epo2Nh16EQba0vpC0nxg8uYCVl80Hvnq_W_uuUuNCdrRfdij42KI2ZGQkpweqGrPEh4SJ-ckNHQGGpsTy-xt-aYIrSTw~~)    [**» Full text HTML**](https://links.springernature.com/f/a/mk2LRygfSfPqhcJNbkCLtQ~~/AABE5hA~/XWSLhpqHC32NNDyVSk4shVvLfdV1lKdV5FWXrwg8Rq-3ALhsbrQlAwpWziZOZ8xqrmPpbUOdyhnCsTayuvhYoGf8WMPEFc5RPFdqRpydu9Ykrj7_3vY0jSu8SZobDQ6xamxXqvlOapNTso4y_EB4hxQgYrjzarTqK8lXR7Ws9UM5v_cDpe5M7igQutzUSHwbtPQ4mZ8Ksa2BQRkwPeINqnKrp3yAQV7PFV36V4R5bUmTXWUusVPtUaCIf7epo2Nh16EQba0vpC0nxg8uYCVl80Hvnq_W_uuUuNCdrRfdij42KI2ZGQkpweqGrPEh4SJ-ckNHQGGpsTy-xt-aYIrSTw~~) [**» Full text PDF**](https://links.springernature.com/f/a/dfX1x2jK9JugHmr3fDbW_Q~~/AABE5hA~/0SvlzFJYWT6BajSMpMVW7mzPtertc9LNjyCUmrNe0qeE-aXhmUVk8V9Nv_7A8MhPVpZsIr2_m55FEWVzpbypavNZxKvTQEZE6qGEWhKX7hN4ToORsTbQA2Nx7ab21TRSD3_BeqQY6Xtw_60xowDOnW-BsOahxTXT53szXx66ORaWuX8apLJ4ga5_lV1ybf-8MFlTbypEJ6TUyoJR1B9NB-kPocIT4glKcDW0eSc4bKvdOrU5wbVc4tNJYA8ltJ6Q6uLA0mevpi7oFRyVvTldnTquv2nZcPHWUg2HLo5iE8UrhEKvOUYEAB5q2IjKXfKwDiHI6TdCVSYpFjlqkozorA~~) | | | | |
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